



Public

Rev:1

Effective: 02/07/2007

Status: Active

3M™ Imperial™ Microfinishing Rubbing Compound

Data Sheet

3M Part No.(s)	3M Part Descriptor(s)
06011	Quart (12 / case)
06021	Gallon (4 / case)

3M Fax on Demand Identification Number : 06011

Description

Medium cut compound specially formulated for removal of grade 1200, 1500, or 2000 sand scratches in automotive and marine applications.

Features, Advantages, Benefits

Features	Medium cut compound
Advantages	Removal of 1200, 1500, or 2000 sand scratches
Benefits	Specially formulated for automotive and marine applications

Typical Physical Properties

Container	Various (see above)	
Color	Cream	
Consistency	Liquid	
Viscosity (CPS) Brookfield	5000 - 20000 cP	
Viscometer		
Volatile Organic Compounds	20.5% by weight	
Flash Point - °F	171F	Pensky-Martens Closed Cup
Density	1.21 - 1.26 g/mL	

Product Uses

Medium cut compound specially formulated for removal of grade 1200, 1500, or 2000 sand scratches in automotive and marine applications.

Performance Properties

Not applicable

Handling and Application Information

Directions for Use

Compound using an air or electric buffer (1400 - 2000 rpm) equipped with a 3M™ Superbuff™ or 3M™

Pefert-It™ Wool Compounding Pad, or a 3M™ Perfect-It™ Foam Compounding Pad.

1. Apply enough compound to work a 2 foot by 2 foot area. To minimize slinging, spread compound with the pad before starting machine.
2. Start the machine and buff using light to medium pressure.
3. Reduce pressure when compound begins to dry. Spur pad as necessary to assist with clean-up.

Note: If compound slings onto an adjacent panel, remove compound spatter with a soft damp cloth as soon as possible or before compounding the next panel.

Applications

Medium cut compound specially formulated for removal of grade 1200, 1500, or 2000 sand scratches in automotive and marine applications.

Storage and Handling

PROTECT FROM FREEZING. Rotate stock on a 'first-in-first-out' basis. When stored at room temperature, shelf life is 36 months from date of manufacture.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

Country

US

This document is public. It may be distributed.

Warranty and Limited Remedy

This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

LIMITATION OF LIABILITY: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

For Additional Health and Safety Information

3M Automotive Aftermarket Division

3M Center, Building 223-6N-01

Saint Paul, MN 55144-1000

1-877-666-2277 (1-877-MMM-CARS)

Material Safety Data Sheets and Technical Data Sheets are also available by calling Fax on Demand 1-800-305-0419.

Help Line 1-800-621-5455 (US) 1-650-596-4407 (International).

3M Fax on Demand/MSDS Identification Number 06011

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